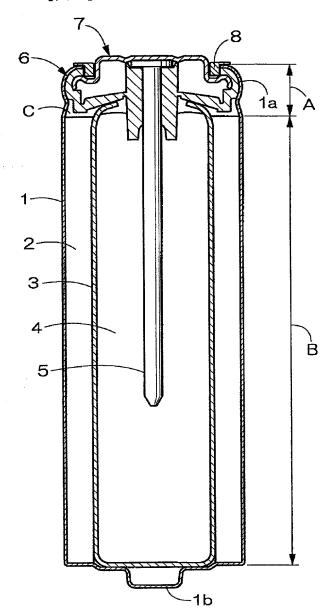
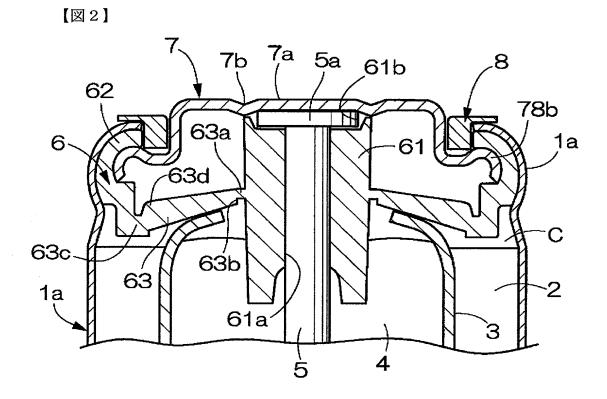
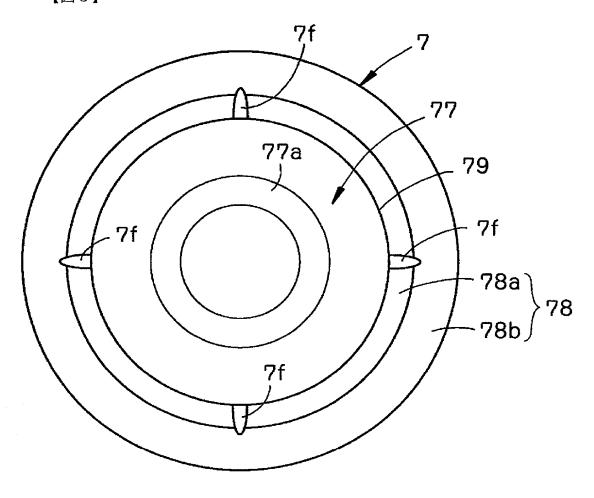
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【図1】

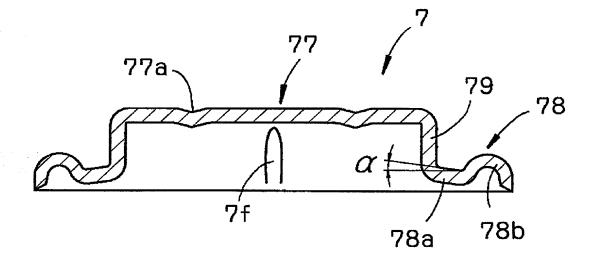


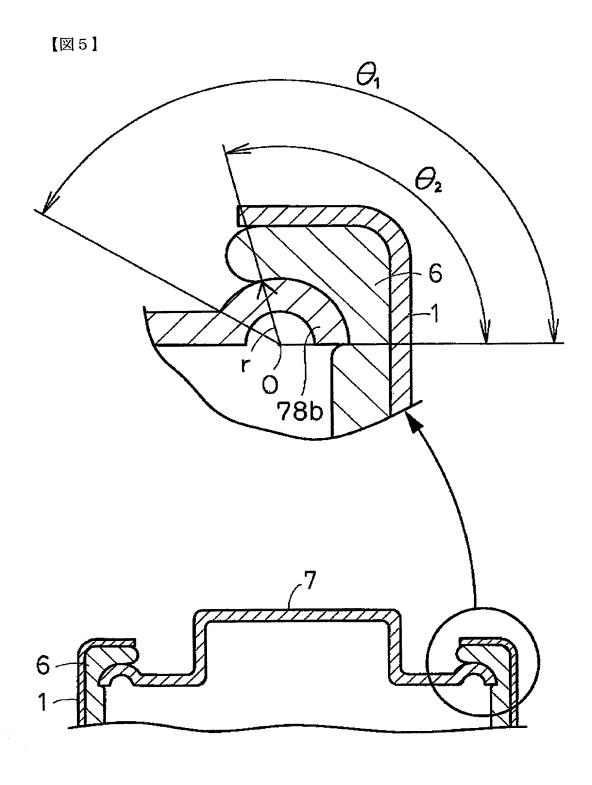


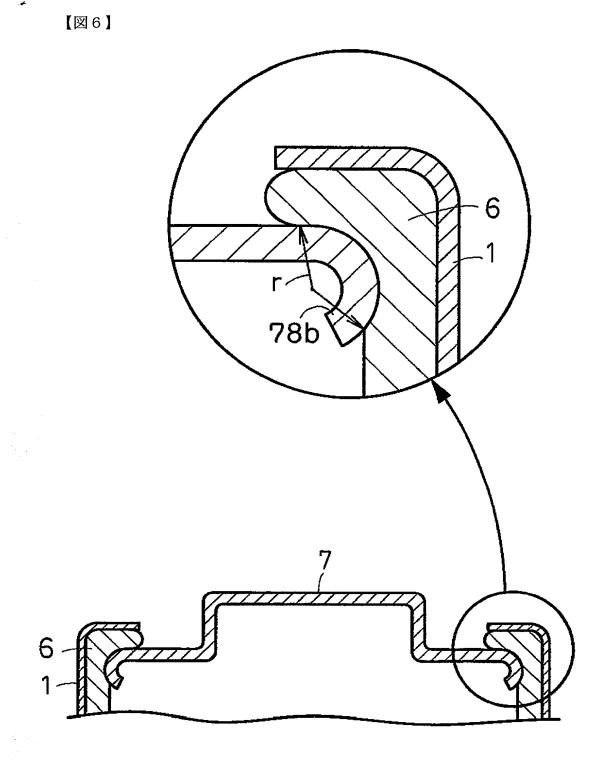
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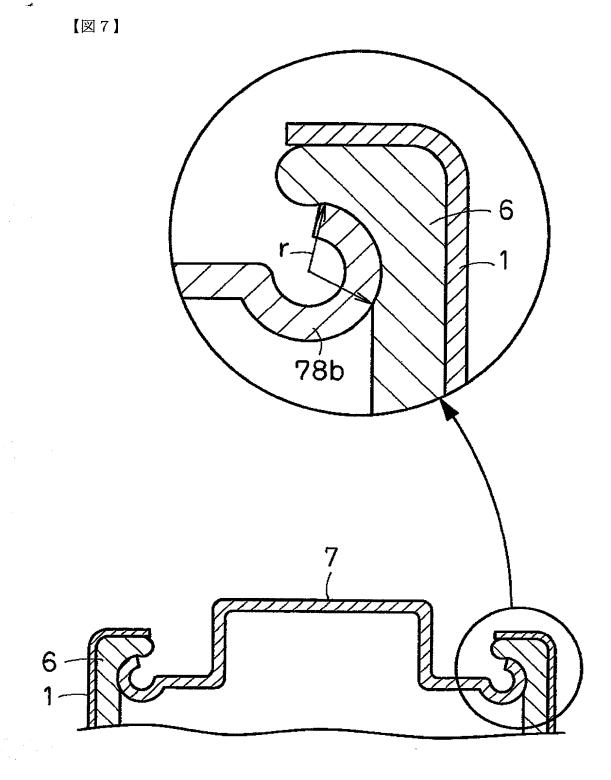


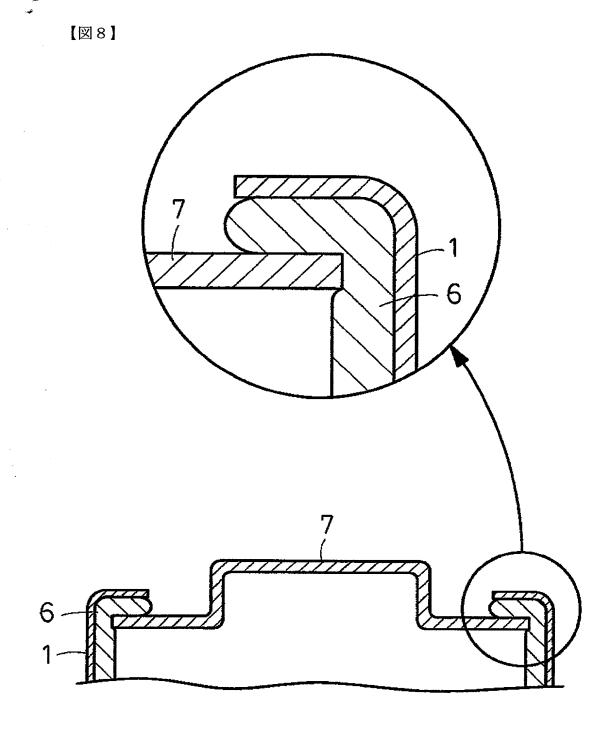
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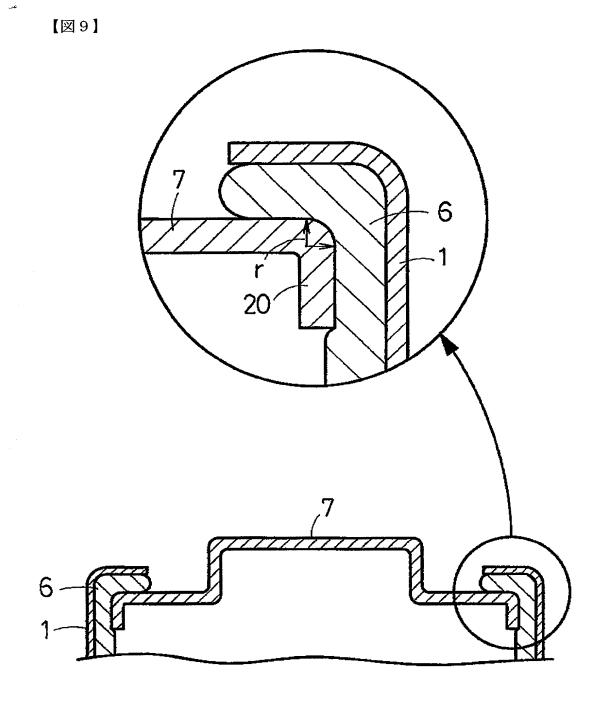


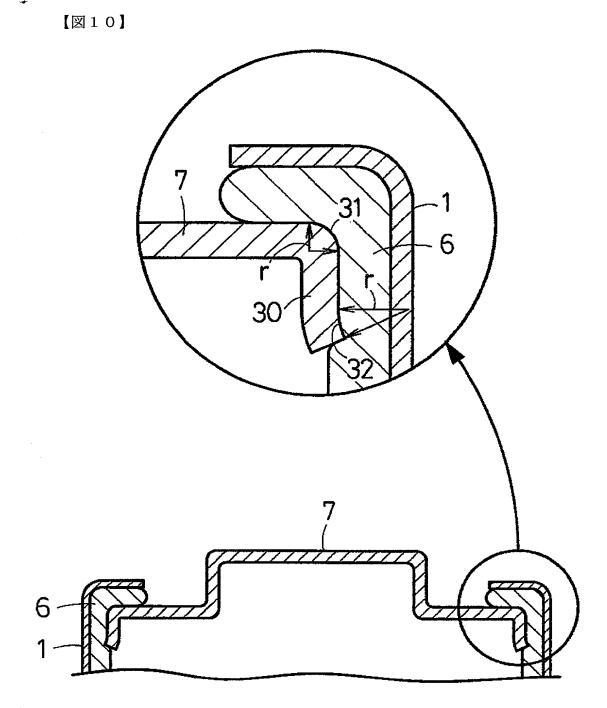




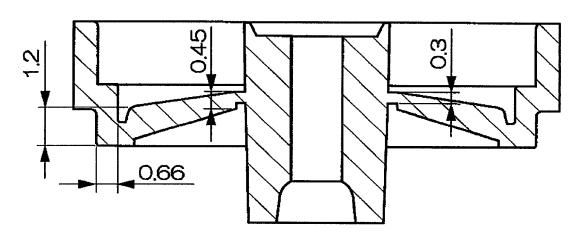




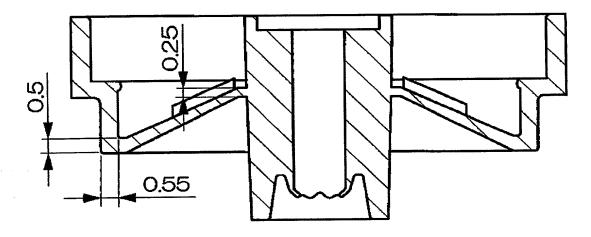




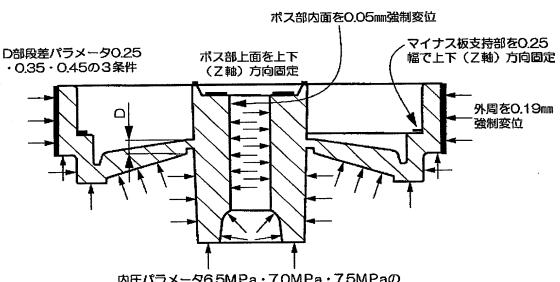
[図12]



【図13】

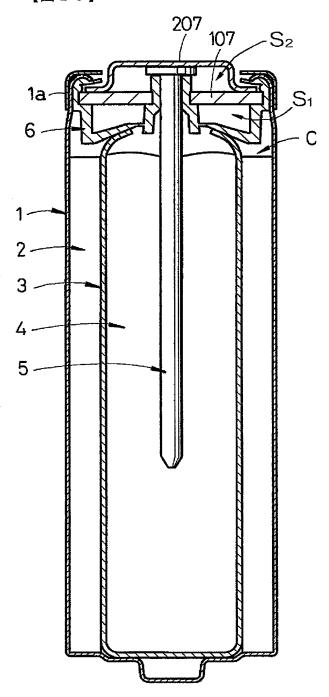


【図14】

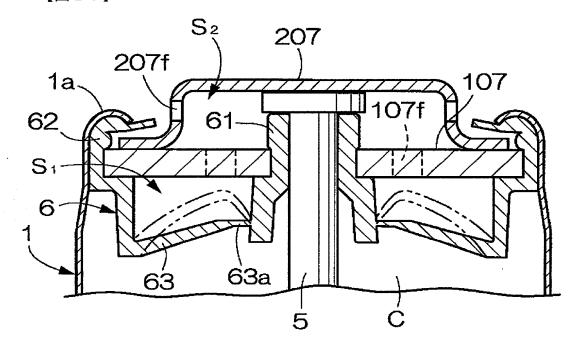


内圧パラメータ6.5MPa・7,0MPa・7.5MPaの 3条件にて下面全面押圧

【図15】



【図16】



【図17】

